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# Technical Data Sheet

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## Drilling and Tapping Compound

### Duty

A heavy duty extreme pressure compound suitable for general purpose or arduous duties as found in the metal working industry.

### Product

Covers a wide range of uses such as cutting, boring, drilling, tapping, reaming or forming and drawing operations, etc.

Has a low melting point and due to frictional heat will readily flow to the tool cutting edge resulting in dramatic increase in tool life and improved surface finish. It is suitable for use on stainless, high tensile, nickel, nickel alloys and mild steel.

Can be added to straight cutting oil in the ratio of 1 to 10 for increased performance, ratio can be varied to suit the severity of the work undertaken.

### Features

- Wax base
- Extreme pressure – chemical
- Friction reducer agent
- Anti-corrosion

## Directions

Brush, hand or applicators.

NB: If mixing with straight cutting oil premix Drilling and Tapping Compound with a small quantity of cutting oil before adding to tank or reservoir.

## Precautions

Wear gloves to prevent soiling of skin.

Read Material Safety Data Sheet for detailed instructions.

## Packaging

500gm tins